



Product Name : Pneumatic-swing clamp cylinders																																																																																			
Item No. : PAS, PAD																																																																																			
Description :	Product name: PAS, PAD Port size: M5, PT1/8 Max. operating pressure: 1 ~ 10 kgf/cm ² Max. supply pressure: 10 kgf/cm ²																																																																																		
Features :	<table border="1"> <thead> <tr> <th>Type</th> <th colspan="5">PAS, PAD</th> </tr> </thead> <tbody> <tr> <td>Bore Diameter (mm)</td> <td>φ 25</td> <td>φ 32</td> <td>φ 40</td> <td>φ 50</td> <td>φ 63</td> </tr> <tr> <td>Swing stroke (mm)</td> <td>9</td> <td>11</td> <td></td> <td>13</td> <td></td> </tr> <tr> <td>Clamping stroke (mm)</td> <td>13</td> <td>15</td> <td></td> <td>17</td> <td></td> </tr> <tr> <td>Operation</td> <td colspan="5">Double acting</td> </tr> <tr> <td>Power fluid</td> <td colspan="5">Filtered air with or without lubrication</td> </tr> <tr> <td>Pressure range</td> <td colspan="5">1 ~ 10 kgf/cm²</td> </tr> <tr> <td>Maximum pressure</td> <td colspan="5">15 kgf/cm²</td> </tr> <tr> <td>Standard angle of rotation</td> <td colspan="5">90° ± 2° (Optional angle 0°、45°及60°)</td> </tr> <tr> <td>Rotating direction</td> <td colspan="5">Clockwise or counter clockwise</td> </tr> </tbody> </table> <p>1.Swing clamp cylinders are used at limit working space, easy to fix the work piece with out additional plate.</p> <p>2.This machine with MC clamp is exclusively to mass-produce spare parts.It is a great helper to raise the production efficiency.</p> <p>3.The clamping arm of this cylinder will swing around the angle when the piston traveling down, and then keep straight on until the clamping arm clamps the work-piece tightly.</p> <p>4.These pull-type cylinders have five standard sizes and two additional plates which can be installed at any angle.</p> <p>5.The cylinder is made of aluminum alloy, the surface is processed with the hard membrane, and the inside of it is smooth.It is long-lived to use.</p>	Type	PAS, PAD					Bore Diameter (mm)	φ 25	φ 32	φ 40	φ 50	φ 63	Swing stroke (mm)	9	11		13		Clamping stroke (mm)	13	15		17		Operation	Double acting					Power fluid	Filtered air with or without lubrication					Pressure range	1 ~ 10 kgf/cm ²					Maximum pressure	15 kgf/cm ²					Standard angle of rotation	90° ± 2° (Optional angle 0°、45°及60°)					Rotating direction	Clockwise or counter clockwise																										
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Otherdescription :	<p>【 Clamping force: 】 Unit: kg</p> <table border="1"> <thead> <tr> <th rowspan="2">Bore Diameter (mm)</th> <th rowspan="2">Piston rod (mm)</th> <th rowspan="2">Pressure area (cm²)</th> <th colspan="10">Operation pressure kgf/cm²</th> </tr> <tr> <th>2</th> <th>3</th> <th>4</th> <th>5</th> <th>6</th> <th>7</th> <th>8</th> <th>9</th> <th>10</th> </tr> </thead> <tbody> <tr> <td>φ 25</td> <td>φ 14</td> <td>3.37</td> <td>7</td> <td>10</td> <td>13</td> <td>17</td> <td>20</td> <td>24</td> <td>27</td> <td>30</td> <td>34</td> </tr> <tr> <td>φ 32</td> <td>φ 16</td> <td>6.03</td> <td>12</td> <td>18</td> <td>24</td> <td>30</td> <td>36</td> <td>42</td> <td>48</td> <td>54</td> <td>60</td> </tr> <tr> <td>φ 40</td> <td>φ 16</td> <td>10.56</td> <td>21</td> <td>32</td> <td>42</td> <td>53</td> <td>63</td> <td>74</td> <td>84</td> <td>95</td> <td>106</td> </tr> <tr> <td>φ 50</td> <td>φ 20</td> <td>16.49</td> <td>33</td> <td>49</td> <td>66</td> <td>82</td> <td>99</td> <td>115</td> <td>132</td> <td>148</td> <td>165</td> </tr> <tr> <td>φ 63</td> <td>φ 20</td> <td>28.03</td> <td>56</td> <td>84</td> <td>112</td> <td>140</td> <td>168</td> <td>196</td> <td>224</td> <td>252</td> <td>280</td> </tr> </tbody> </table> <p>1.Please don't exceed 1.5 times of the original length, if it is necessary to increase the length of the clamping arm.</p> <p>2.Suggested to install a flow control valve protect cylinder barrel and internal components against fretting wear.</p>	Bore Diameter (mm)	Piston rod (mm)	Pressure area (cm ²)	Operation pressure kgf/cm ²										2	3	4	5	6	7	8	9	10	φ 25	φ 14	3.37	7	10	13	17	20	24	27	30	34	φ 32	φ 16	6.03	12	18	24	30	36	42	48	54	60	φ 40	φ 16	10.56	21	32	42	53	63	74	84	95	106	φ 50	φ 20	16.49	33	49	66	82	99	115	132	148	165	φ 63	φ 20	28.03	56	84	112	140	168	196	224	252	280
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Product Name : Grippers(Air chucks-fulcrum type)

Item No. : CHV

Description : Product name: CHV
 Port size: M5
 Max. operating pressure: 1 ~ 7 kgf/cm²
 Max. supply pressure: 10 kgf/cm²

Features :	Type	CHV			
	Bore Diameter (mm)	φ 16	φ 20	φ 25	φ 32
Holding moment M (N.m)	Open	0.8 × P	1.7 × P	3.4 × P	6.1 × P
	Close	1.1 × P	2.3 × P	4.3 × P	8.1 × P
Max. clamp length (mm)		40	60	70	85
Opening angle		-10° ~ + 30°			
Operation		Double acting			
Power fluid		Filtered air with or without lubrication			
Pressure range		1 ~ 7 kgf/cm ²			
Maximum pressure		10 kgf/cm ²			
Temperature range		0 ~ 60 °C			

- 1.CH series with magnetic piston is standard accessory.
- 2.There are 8 different with light weight and compact body design, type of air chucks.
- 3.The air chucks mounting housing from three direction.
- 4.Sensor mounted in the groove of the air chucks body.
- 5.Compact body has high holding force.



Product Name :		Grippers(Air chucks-parallel type)				
Item No. :		CHU				
Description :	Product name: CHU Port size: M5 Max. operating pressure: 1 ~ 7 kgf/cm ² Max. supply pressure: 10 kgf/cm ²					
Features :	Type	CHU				
	Bore Diameter (mm)	φ 16	φ 20	φ 25	φ 32	
	Holding force (N)	Open	18	35	60	85
		Close	24	46	75	100
	Max. clamp length (mm)	40	60	70	85	
	Opening stroke (mm)	8	12	14	16	
	Operation	Double acting				
	Power fluid	Filtered air with or without lubrication				
	Pressure range	1 ~ 7 kgf/cm ²				
	Maximum pressure	10 kgf/cm ²				
	Temperature range	0 ~ 60 °C				
	PS. Holding force (L = 30 mm 及 Pressure = 5 kgf/cm ²) 1.CH series with magnetic piston is standard accessory. 2.There are 8 different with light weight and compact body design, type of air chucks. 3.The air chucks mounting housing from three direction. 4.Sensor mounted in the groove of the air chucks body. 5.Compact body has high holding force.					



Product Name : Parallel guide type mini chuck																																			
Item No. : CHL																																			
Description :	Product name: CHL Port size: M5 × 0.8 Max. operating pressure: 2 ~ 7 kgf/cm ² Max. supply pressure: 10 kgf/cm ²																																		
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